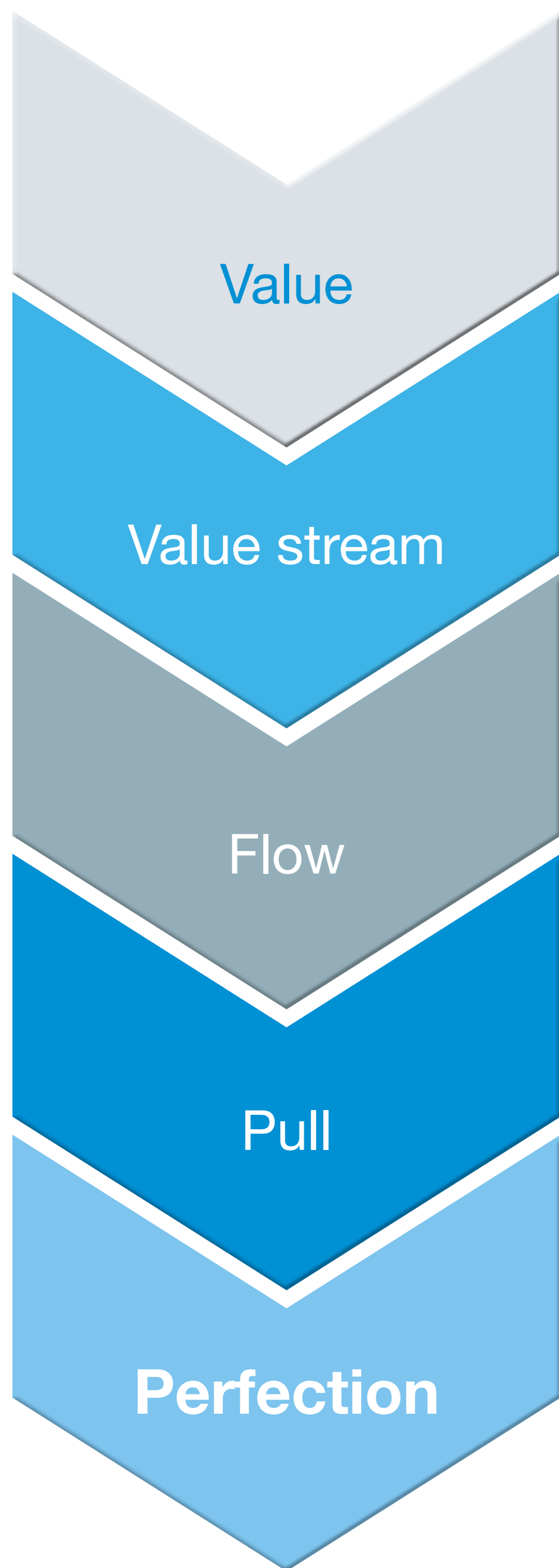


The Principles of Lean

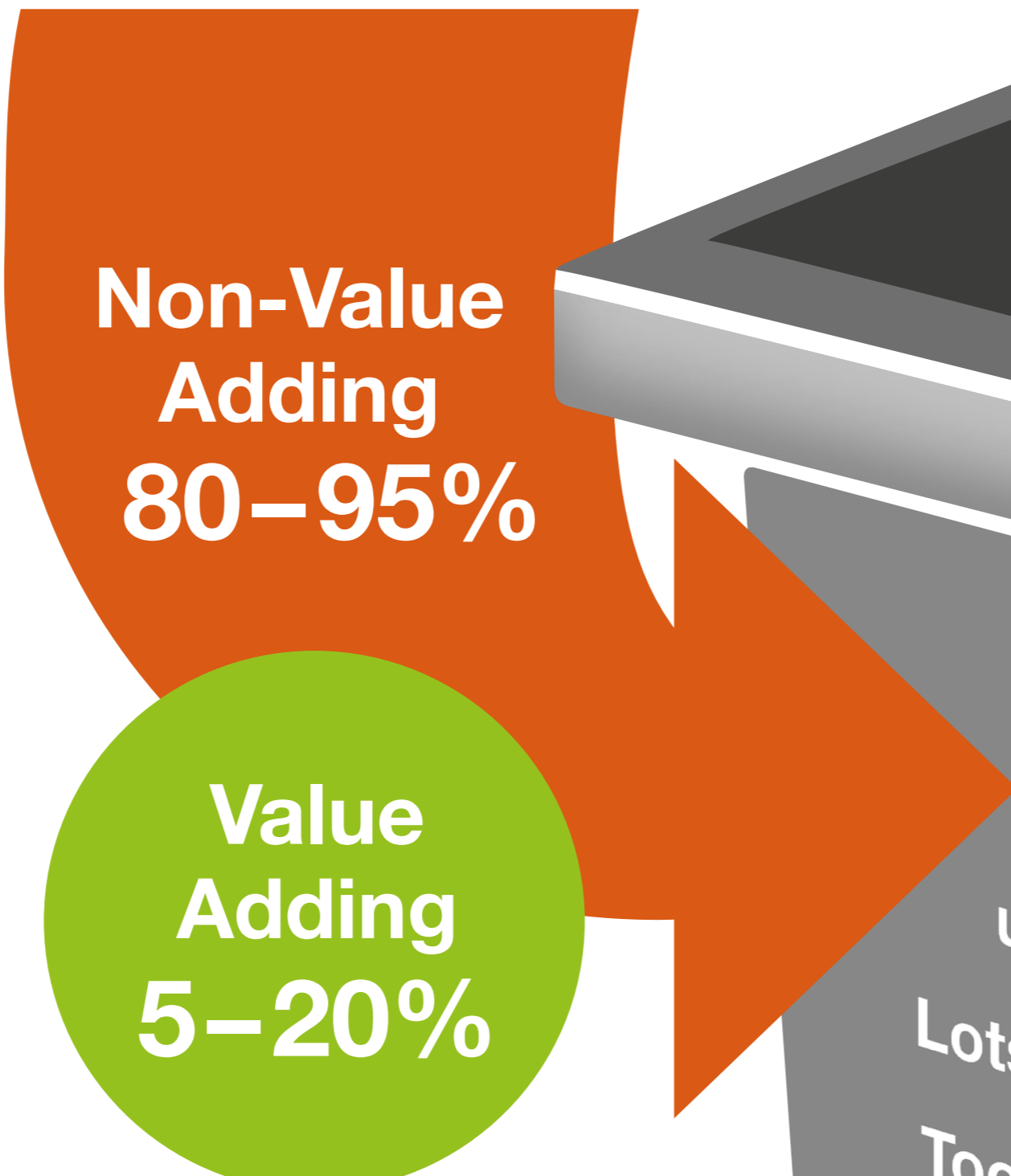
The journey:



8 wastes:

- 1 Transport of materials
- 2 Inventory or overstocking
- 3 Movement of people
- 4 Waiting & delays
- 5 Overproduction
- 6 Overprocessing
- 7 Defects
- 8 Skills & talent

Lean
A systematic approach for eliminating wasted effort from all business processes to improve profits



Understanding 5S:

- 1 Sort
- 2 Set in order
- 3 Shine
- 4 Standardise
- 5 Sustain

For more information, visit ahdb.org.uk/smarthort



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